

Directional valve 2-way/2-position

$Q_{\max} = 7,5 \text{ gpm}$, $p_{\max} = 3600 \text{ psi}$

switching solenoid with emergency override, direct acting, poppet type

Type series: WS22ONZ5...



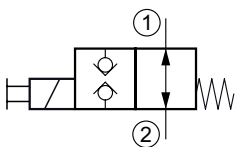
- Screw-in cartridge valve
- For cavity ALM
- All external parts with zinc-nickel plating according to DIN EN ISO 19598
- With bidirectional seat-valve shut-off
- Compact construction
- Installation in threaded port body type GALMA
- De-energized open
- The slip-on coil can be rotated, and it can be replaced without opening the hydraulic envelope
- High pressure wet-armature solenoids
- Various plug-connector systems and voltages are available

Description

The 2-way/2-position solenoid-operated directional valves, series WS22..., are size 5, direct acting poppet type screw-in valves with an M20x1,5 mounting thread. They are designed on the poppet/seat principle, and are therefore virtually leak-free in both directions of flow (bidirectional seat-valve shut-off). All external parts of the screw-in valves are zinc-nickel plated, and are thus suitable for use in the harshest operating environments. The slip-on coils can be replaced without

opening the hydraulic envelope and can be positioned at any angle through 360°. These screw-in valves are predominantly used in certain mobile and industrial applications where leak-tight shut-off functions are crucially important. Examples are where loads, tensions, or clamping forces must be held without leakage. For self-assembly, please refer to the section related data sheets.

Symbol



Technical data

| General characteristics | Description, value, unit |
|------------------------------|---|
| Function group | Directional valve |
| Function | 2-way/2-position |
| Design | Screw-in cartridge valve |
| Controls | switching solenoid with emergency override |
| Characteristic | direct acting, poppet type |
| Construction size | NG 5 |
| Thread size | M20×1,5 |
| Mounting attitude | unrestricted |
| Weight | 0,77 lb |
| Cavity acc. factory standard | For cavity ALM |
| Tightening torque steel | 35 ft·lb |
| Tightening torque aluminium | 35 ft·lb |
| Tightening torque tolerance | ± 10 % |
| Minimum ambient temperature | - 13 °F |
| Maximum ambient temperature | + 122 °F |
| Surface protection | All external parts with zinc-nickel plating according to DIN EN ISO 19598 |
| Sealing material | see ordering code |
| Seal kit order number | NBR: DS-245-N / FKM-DS-245-V |

| Hydraulic characteristics | Description, value, unit |
|--|--|
| Maximum operating pressure | 3600 psi |
| Maximum flow rate | 7,5 gpm |
| Flow direction | see symbol |
| Hydraulic fluid | HL and HLP mineral oil according to DIN 51 524; other fluids on request! |
| Minimum fluid temperature | - 13 °F |
| Maximum fluid temperature | + 176 °F |
| Viscosity range | 10 ... 500 mm ² /s (cSt) |
| Recommended viscosity range | 15 ... 250 mm ² /s (cSt) |
| Minimum fluid cleanliness (cleanliness class according to ISO 4406:1999) | class 20/18/15 |

| Electric characteristics | Description, value, unit |
|--|--|
| Actuator type | solenoid coil |
| Solenoid coils type | D36 |
| Supply voltage DC | 12/24 V DC |
| Supply voltage AC | 115/230 (50 ... 60 Hz) V AC |
| Supply voltage tolerance | ± 10 % |
| Maximum permissible power consumption | VAC: 25, VDC: 27 W |
| Switching time | 30...200 ms (energizing), 20...70 ms (de-energized) |
| Relative duty cycle | 100 % |
| Electrical connection coil | several connection types available, see ordering code |
| Protection class solenoid coil to ISO 20 653 / EN 60 529 | IP 65 / IP 67 / IP 69K, see "Ordering code" (with appropriate mating connector and proper fitting and sealing) |



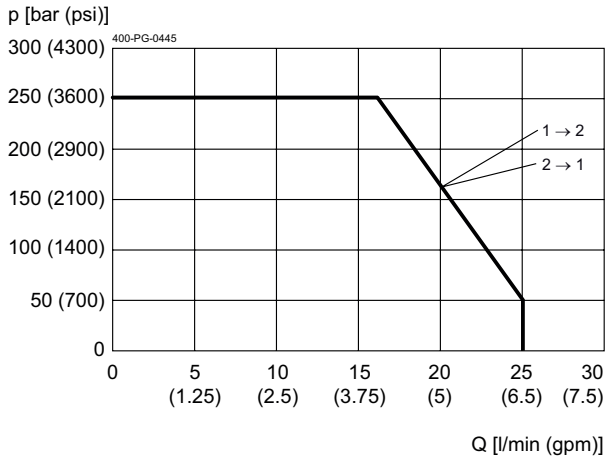
NOTE!

The switching time can be strongly influenced by flow rate, pressure, viscosity, and the dwell period under pressure. In practice, the switching time may therefore deviate from the specified value range.

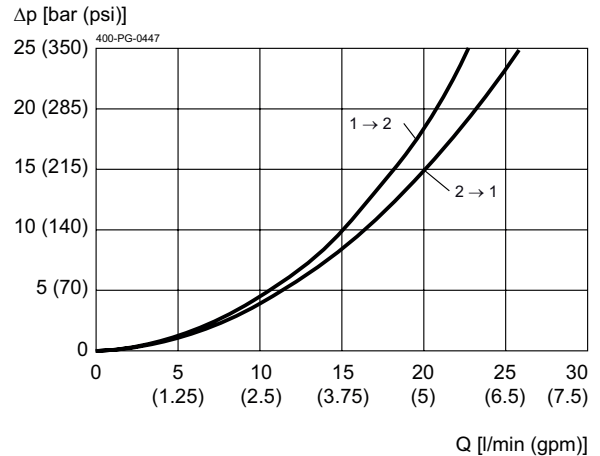
Performance graphs

measured with oil viscosity 33.0 mm²/s (cSt), coil at steady-state temperature and 10 % undervoltage

$p = f(Q)$ Performance limit

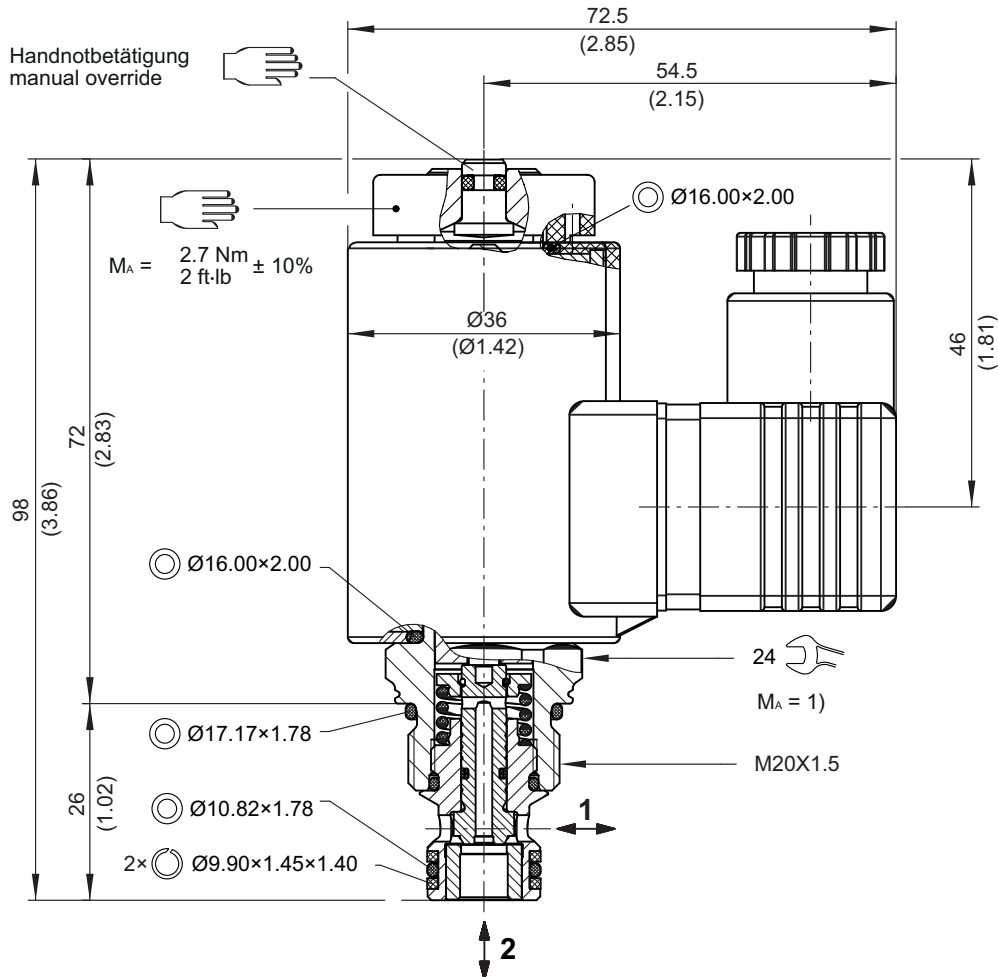


$\Delta p = f(Q)$ Pressure drop-flow rate characteristic



Dimensions and sectional view

Beispiel für die Masseinheit:
Example for the dimensional units:
 0.79 = 0.79 mm millimeter
 (.031) = 0.031" inch



Installation information



ATTENTION!

Only qualified personnel with mechanical skills may carry out any maintenance work. Generally, the only work that should ever be undertaken is to check, and possibly replace, the seals. When changing seals, oil or grease the new seals thoroughly before fitting them.



IMPORTANT!

1) When fitting the screw-in cartridge valve, use the specified tightening torque. The value can be found in the chapter "Technical data".

Ordering code

Ex.

| | | | | | | | | | | | | |
|---|---|-----|---|---|---|---|---|---|--|----|---|---|
| W | S | 22O | N | Z | 5 | _ | - | 4 | | 24 | D | _ |
|---|---|-----|---|---|---|---|---|---|--|----|---|---|

- W = directional valve
 - S = seat valve, direct acting
 - 22O = 2/2 function, de-energized normally open
 - N = electrically operated, V DC = 27 W / V AC = 25 W
 - Z = special features - with thread M20x1,5
 - 5 = nominal size 5
 - (blank) = NBR (nitril-butadien-rubber / Buna) seals **(standard)**
 - V = FKM (fluorocarbon rubber / VITON) seals
(special seals - please contact BUCHER)
 - 1 ... 9 = design stage (omit when ordering new units)
 - ... = voltage e.g. 24 (24 V)
 - D = current DC
 - A = current AC
 - (blank) = DIN EN 175301-803 connection, 3-pole 2 P+E with mating plug, IP 65 **(standard)**
 - M100 = DIN EN 175301-803 connection, 3-pole 2 P+E
 - C = Kostal plug connection (IP 65)
 - JT = Junior Timer radial plug connection (with protection diode, IP65)
 - IT = Junior Timer axial plug connection (with protection diode, IP65)
 - D = Deutsch plug connection 45° DT04-2P (IP 67/69K)
 - DT = Deutsch plug connection 45° DT04-2P (with protection diode, IP 67/69K)
 - S = AMP Superseal 1.5 (IP67) / Metri-Pack 150 (IP65) plug connection
 - F = flying leads (500 mm)
- } mating plug not supplied

Related data sheets

| Reference | Description |
|--------------|--------------------------|
| 400-P-040011 | Form tools |
| 400-P-120110 | Solenoid coil D36 |
| 400-P-040201 | Cavity ALM |
| 400-P-720105 | Threaded port body GALMA |